

4. Pull the three metal clamps from the display (item 8).
5. Lift the LCD complete in its frame from the digital A1 PCB.
6. Push the LCD including the LCD contact strips out of the display frame.
7. Take the two display adjustment screws (item 6) out of the display frame.
8. Lift the top "I" LCD contact strip (item 10) from the display.
9. Pull the left and right "L" LCD contact strips (item 9) from the display.
10. (MODEL 97 ONLY)  
The backlight foil (item 12) is glued to the reflective LCD (Model 97 only). The backlight foil has two contact legs that make contact with two large rectangle spots on the digital A1 PCB. Refer to the NOTE below.
11. Pull the backlight foil from the display.
12. Reinstall the LCD rubber filling part (item 13) and the back light foil.
13. Reinstall the two "L" LCD contact strips.
14. Reinstall the display with "L" LCD contact strips in the display frame.
15. Reinstall the "I" LCD contact strips on the display.
16. Reinstall the two display adjustment screws.
17. Reinstall the frame with the display assembly on the digital A1 PCB.
18. Reinstall the three metal clamps.
19. Reinstall the digital A1 PCB and top cover.

**NOTE: BACKLIGHT CONTACT LEGS**

*If a backlight foil is installed on a digital A1 PCB revision level 9 or lower, the backlight contact legs must cross each other, as shown in Figure 7.16. Bend the ends of the contact legs slightly to ensure a good connection with the spots on the printed circuit board.*

*If the digital A1 PCB revision level is 10 or higher, the contact legs need not to cross each other.*

*Refer to Section 11 for revision level information.*

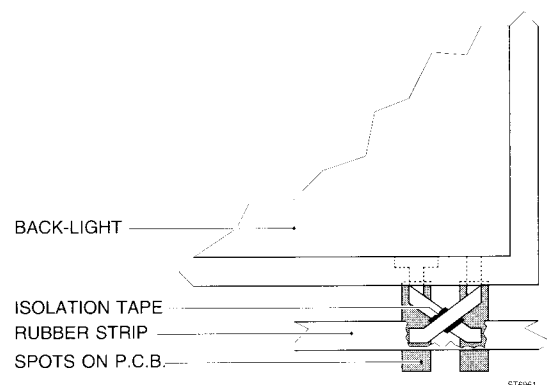


Figure 7.16 Crossed backlight contact legs